Powder metal straight flute cutting tap for through and blind holes

V-XPM-HT

Volume 1

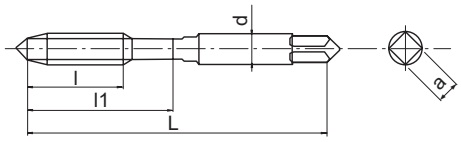
KEY FEATURES: V-XPM-HT

1. Powder metal straight flute cutting tap for through and blind holes
2. Multilayer TiCN coating
3. For hardened steels up to 52 HRC
4. Highly wear resistant XPM tool substrate

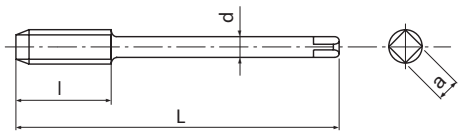
V-XPM-HT

Threading | Cutting taps | Metric

Type 1



Type 2



- Powder metal straight flute cutting tap for through and blind holes
- Multilayer TiCN coating
- For hardened steels up to 52 HRC
- Highly wear resistant XPM tool substrate

H 45-52 HRC

1-3 m/min

M | XPM | V | ISO 2 6HX | C/2,5

EDP	M	P	L	l1	d	a	Z	Type
89913868	3	0,5	46	19	3,5	2,7	4	1
89914468	4	0,7	52	21	4,5	3,4	4	1
89914968	5	0,8	60	24	6	4,9	4	1
89915568	6	1	62	29	6	4,9	5	1
89916168	8	1,25	70	22	6	4,9	5	2
89916968	10	1,5	75	24	7	5,5	5	2
89917968	12	1,75	82	29	9	7	5	2

V-XPM-HT FORM D NEW

Threading | Cutting taps | Metric

H 45-52 HRC

1-3 m/min

M | XPM | V | ISO 2 6HX | D/4

EDP	M	P	L	l1	d	a	Z	Type
48335138	3	0,5	46	19	3,5	2,7	4	1
48335144	4	0,7	52	21	4,5	3,4	4	1
48335149	5	0,8	60	24	6	4,9	4	1
48335155	6	1	62	29	6	4,9	5	1
48335161	8	1,25	70	22	6	4,9	5	2
48335169	10	1,5	75	24	7	5,5	5	2
48335179	12	1,75	82	29	9	7	5	2

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