



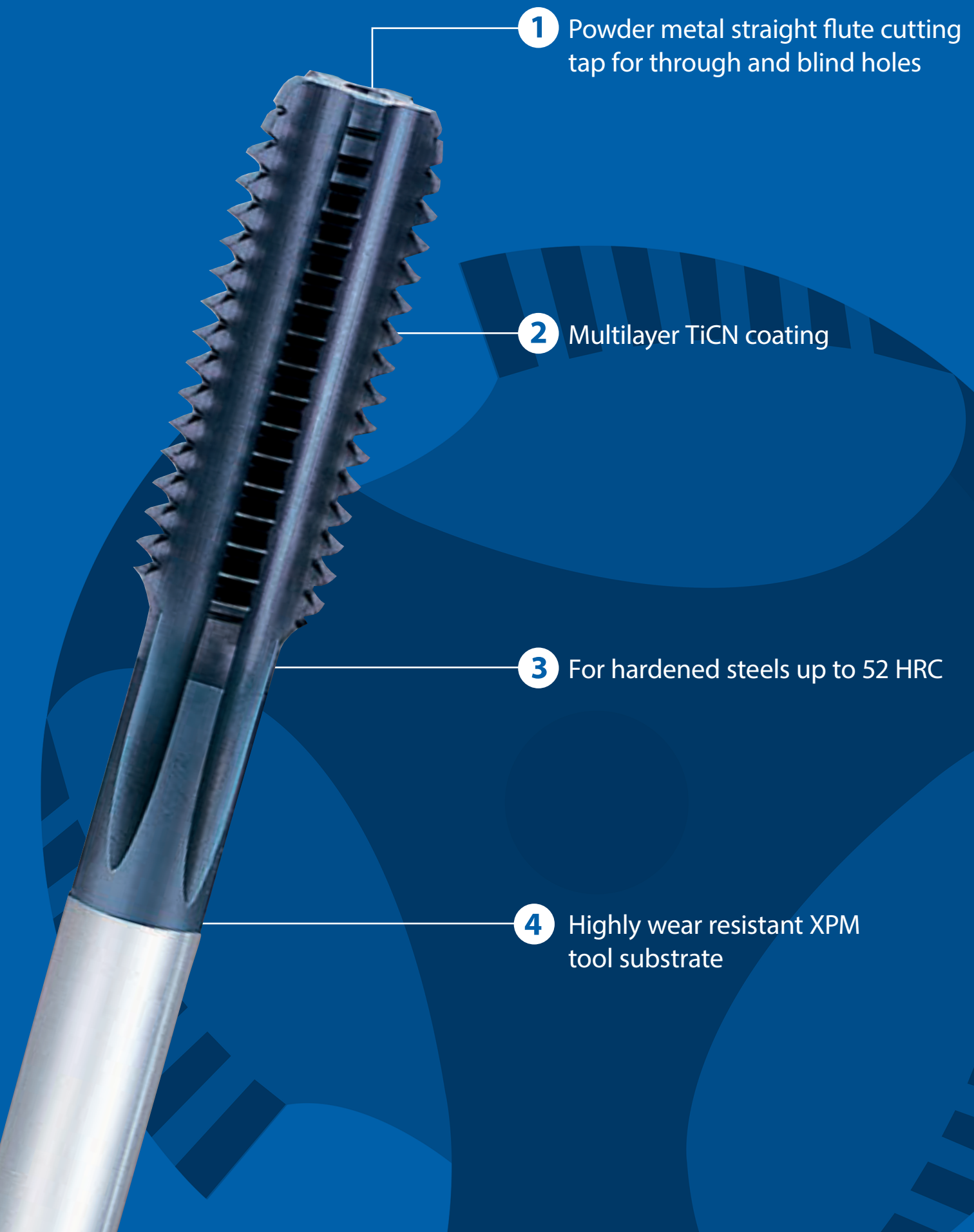
Powder metal straight flute cutting tap for through and blind holes

V-XPM-HT

Volume 1



KEY FEATURES: V-XPM-HT



1 Powder metal straight flute cutting tap for through and blind holes

2 Multilayer TiCN coating

3 For hardened steels up to 52 HRC

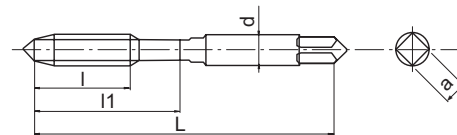
4 Highly wear resistant XPM tool substrate

V-XPM-HT

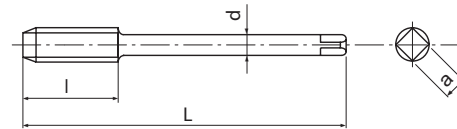
Threading | Cutting taps | Metric



Type 1



Type 2



- Powder metal straight flute cutting tap for through and blind holes
- Multilayer TiCN coating
- For hardened steels up to 52 HRC
- Highly wear resistant XPM tool substrate



1-3

m/min



EDP	M	P	L	l1	d	a	Z	Type
89913868	3	0,5	46	19	3,5	2,7	4	1
89914468	4	0,7	52	21	4,5	3,4	4	1
89914968	5	0,8	60	24	6	4,9	4	1
89915568	6	1	62	29	6	4,9	5	1
89916168	8	1,25	70	22	6	4,9	5	2
89916968	10	1,5	75	24	7	5,5	5	2
89917968	12	1,75	82	29	9	7	5	2

V-XPM-HT FORM D NEW

Threading | Cutting taps | Metric



1-3

m/min



EDP	M	P	L	l1	d	a	Z	Type
48335138	3	0,5	46	19	3,5	2,7	4	1
48335144	4	0,7	52	21	4,5	3,4	4	1
48335149	5	0,8	60	24	6	4,9	4	1
48335155	6	1	62	29	6	4,9	5	1
48335161	8	1,25	70	22	6	4,9	5	2
48335169	10	1,5	75	24	7	5,5	5	2
48335179	12	1,75	82	29	9	7	5	2





shaping your dreams

OSG EUROPE LOGISTICS

Avenue Lavoisier 1
B-1300 Z.I. Wavre - Nord - Belgium
Tel: +32 10 23 05 07
info@osgeurope.com

OSG POLAND Sp. z o.o.

Spółdzielcza 57
05-074 Halinów - Poland
Tel: +22 760 82 71
osg@osg-poland.com

OSG ROMANIA SRL

25C, Bucuresti-Magurele Street (Sector 5)
051431 Bucuresti - România
Tel: +40 21 322 07 47
info@osgromania.ro

OSG BELUX

Avenue Lavoisier 1
B-1300 Z.I. Wavre - Nord - Belgium
Tel: +32 10 23 05 11
info@osg-belgium.com

OSG GERMANY

Karl-Ehmann-Str. 25
D - 73037 Göppingen - Germany
Tel: +49 7161 6064 - 0
Fax: +49 7161 6064 - 444
info@osg-germany.de

AUSTRIA

Branch office of OSG GERMANY
Messestraße 11
A-6850 Dornbirn
Tel: +49 7161 6064-0
info@osg-germany.de

OSG FRANCE

Parc Icade, Paris Nord 2
Immeuble "Le Rimbaud"
22 Avenue des Nations
CS66191 - 93420 Villepinte - France
Tel: +33 1 49 90 10 10
sales@osg-france.com

OSG SCANDINAVIA

(For Scandinavian countries)
Langebjergvaenget 16
4000 Roskilde - Denmark
Tel: +45 46 75 65 55
osg@osg-scandinavia.com

OSG ITALIA

Via Ferrero, 65 A/B3
I - 10098 Rivoli - Italy
Tel: +39 0117705211
info@osg-italia.it

OSG NETHERLANDS

Bedrijfsweg 5 - 3481 MG Harmelen
Tel: +31 348 44 2764
info@osg-nl.com

SWEDEN

Branch office of OSG SCANDINAVIA
Singelgatan 7
212 28 Malmö - Sweden
Tel: +46 40 41 22 55
osg@osg-scandinavia.com

Vischer & Bolli AG

Machining and Workholding
Im Schossacher 17
CH-8600 Dübendorf
T +41 44 802 15 15
info@vb-tools.com

OSG UK

Kelsey Close, Attleborough Fields Ind Est,
CV11 6RS, Nuneaton, United Kingdom.
Tel: +44 1827 720 013
uk_sales@osg-uk.com

OSG IBERICA

Bekolarra 4
E - 01010 Vitoria-Gasteiz - Spain
Tel: +34 945 242 400
osg.iberica@osg-ib.com

CZECH, SLOVAKIA, HUNGARY

OSG Europe Logistics S.A.
Slovakia organizacna zlozka
Racianská 22/A, SK-83102 Bratislava
Slovakia
Tel. +421 24 32 91 295
Orders-osgsvk@osgeurope.com

OSG TURKEY

Rami Kışla Cad.No:56 Eyüp
Istanbul 34056 - Turkey
Tel+90 212 565 24 00
Fax: +90 212 565 44 00
info@osg-turkey.com

OSG EUROPE LOGISTICS S.A.

09/2020 - All rights reserved. © OSG Europe 2020.

The contents of this catalogue are provided to you for viewing only. They are not intended for reproduction either in part or in whole in this or other medium. They cannot be copied, used to create derivation work or used for any reason, by means without the express, written permission of the copyright owner. If prices are stated, they are netto unit-prices and any eventual tax(es) have to be added. The company is not responsible for any printing error in technical, price and/or any other data.

Tool specifications subject to change without notice.

www.osgeurope.com

